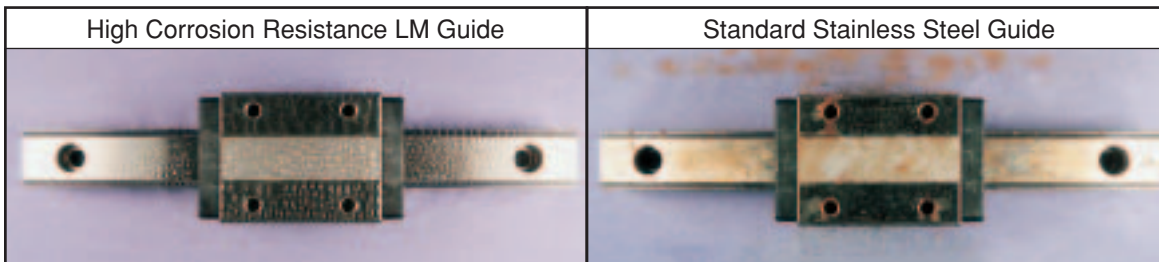
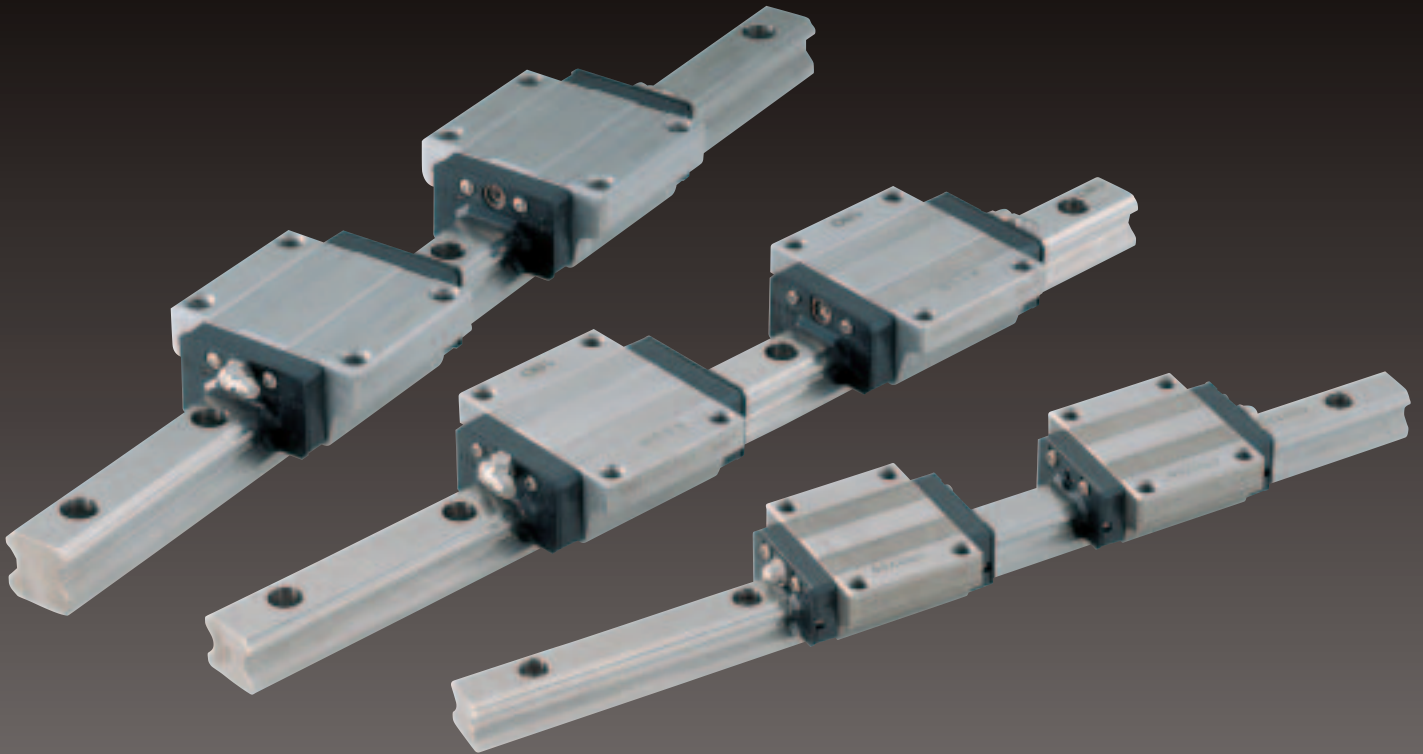




High Corrosion Resistance LM Guide

Employing High Corrosion Resistance
Stainless Steel for a Considerable
Improvement in Corrosion Resistance

HSR-M2



Test conditions: 24 hours at different combinations of temperature and humidity (humidity: 95%, temperature: 25-65°C) x 8 cycles

THK CO., LTD.
TOKYO. JAPAN

CATALOG No.243-4E

High Corrosion Resistance LM Guide HSR-M2

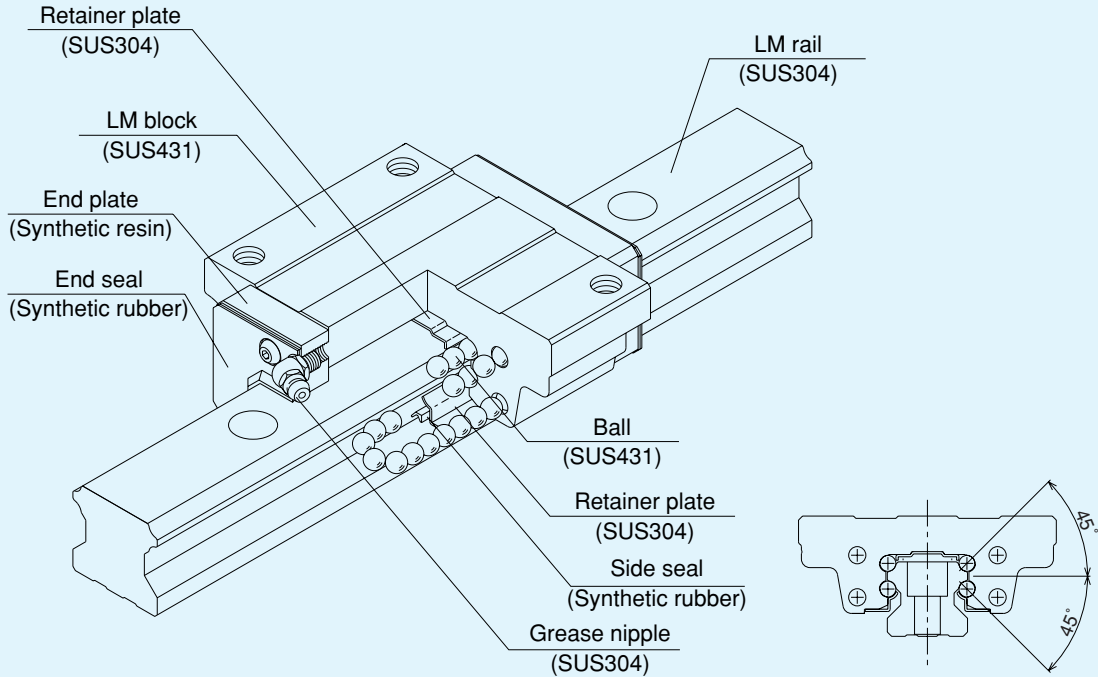


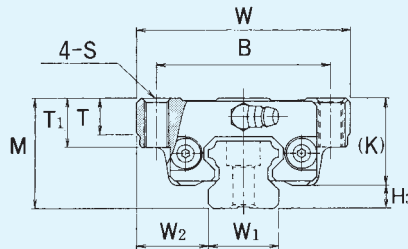
Fig. 1 Structural Drawing of High Corrosion Resistance LM Guide Model HSR-M2A

Structure and Features

■High Corrosion Resistance

The LM rail, LM block and balls are made of highly corrosion resistant stainless steel and the other metal parts are made of stainless steel, allowing superb corrosion resistance to be achieved. As a result, the need for surface treatment is eliminated.

■Corrosion resistance test: Refer to the cover.



Model No.	Outer dimensions			LM block dimensions										
	Height M	Width W	Length L	B	C	S	L ₁	T	T ₁	K	N	E	Grease nipple	H ₃
HSR 15M2A	24	47	56.6	38	30	M5	38.8	6.5	11	19.3	4.3	5.5	PB1021B	3.5
HSR 20M2A	30	63	74	53	40	M6	50.8	9.5	10	26	5	12	B-M6F	4
HSR 25M2A	36	70	83.1	57	45	M8	59.5	11	16	30.5	6	12	B-M6F	5.5

Note: For the high corrosion resistance type LM Guide, a stainless steel end plate is optionally available. (symbol... I)

Radial clearance / Accuracy grade

The radial clearances of the high corrosion resistance LM Guide Model HSR-M2 are shown in Table 1. In addition, precision symbols are shown in Table 2.

Table 1 Radial clearances

Unit: μm

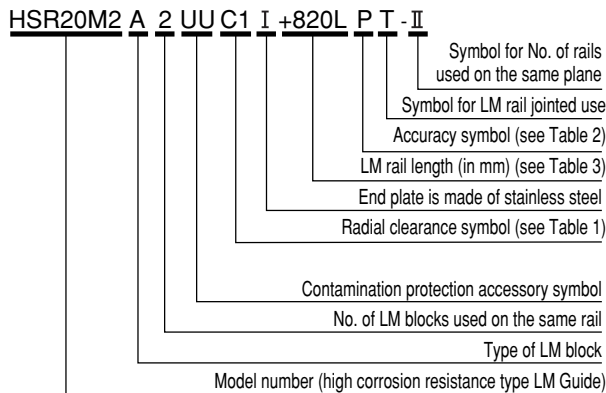
Model No.	Symbol	Normal	Light preload
	No symbol		C1
HSR 15M2		- 4 to + 2	- 12 to - 4
HSR 20M2		- 5 to + 2	- 14 to - 5
HSR 25M2		- 6 to + 3	- 16 to - 6

Table 2 Accuracy Symbols

Accuracy grade	Normal	High accuracy	Precision	Super-precision	Ultra-precision
Accuracy symbol	No symbol	H	P	SP	UP

Please refer to the general catalog for other details.

Model number coding



Note: This model number indicates that a single-rail unit constitutes one set. (i.e., required number of sets when 2 rail are used in parallel is 2 at a minimum.)

Standard and maximum lengths of LM rails

Standard lengths and maximum lengths are shown in Table 3. Even in the case of designating special lengths, the dimensions in the table are recommended to be used for dimension G. If dimension G is too long, there may be a detrimental effect on precision due to inadequate anchoring of the end of the shaft. If the maximum length of the desired LM rail exceeds them, jointed rails will be used. Contact THK for details.

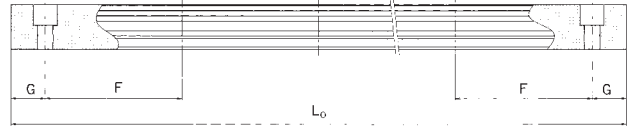


Table 3 Standard and maximum LM rail lengths

Unit: mm

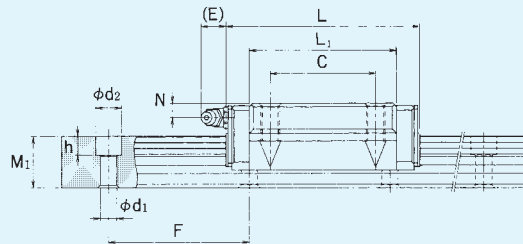
Model No.	HSR 15M2	HSR 20M2	HSR 25M2
LM rail standard length (L_0)	160	280	280
	280	460	460
	460	640	640
	640	820	820
			1000
Standard pitch F	60	60	60
G	20	20	20
Max length	1000	1000	1000

Note1) The maximum length varies with accuracy grades. Contact THK for details.

Note2) If jointed rails are not allowed and a greater length than the maximum values above is required, contact THK.

Selection and Service Life Calculation of LM Guides

Please consider conditions of use after referring to the general catalog.



Unit: mm

LM rail dimensions					Length*1 Max	Basic load rating*2		Static permissible moment N·m*3					Mass	
Width W_1 ± 0.05	Width W_2	Height M_1	Pitch F	$d_1 \times d_2 \times h$		C kN	C_0 kN	M_A 1 block		M_B 1 block		M_C 1 block	LM block kg	LM rail kg/m
15	16	15	60	4.5 x 7.5 x 5.3	1000	2.33	2.03	12.3	70.3	12.3	70.3	10.8	0.2	1.5
20	21.5	18	60	6 x 9.5 x 8.5	1000	3.86	3.57	29	160	29	160	26.5	0.35	2.3
23	23.5	22	60	7 x 11 x 9	1000	5.57	5.16	46.9	261	46.9	261	45.1	0.59	3.3

1 The maximum length under "Length" indicates the standard maximum length of an LM rail.

*2 The basic load rating of the high corrosion resistance type LM Guide is smaller than ordinary stainless steel LM Guides.

*3 Static permissible moment: 1 block: static permissible moment value with 1 LM block

Double blocks: static permissible moment value with 2 blocks closely contacting with each other